

# INDUSTRIAL CONVEYOR SYSTEM INSPECTION CHECKLIST

## GENERAL INFORMATION

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Location: \_\_\_\_\_

### Drive and Motor Components

- Yes  No — Motors and drives are operating without unusual noise
- Yes  No — Belts, chains, and sprockets are properly tensioned
- Yes  No — Gearboxes are adequately lubricated and leak-free
- Yes  No — Guards and safety covers are securely in place

### Belting and Rollers

- Yes  No — Conveyor belt is free of tears, fraying, or wear
- Yes  No — Rollers and idlers spin freely without obstruction
- Yes  No — Belt tracking is centered and properly aligned
- Yes  No — Splices and fasteners are secure and intact

### Structural and Safety Systems

- Yes  No — Frame and supports are structurally sound and secure
- Yes  No — Emergency stop buttons are accessible and functional

Yes  No — Warning labels and safety signs are clearly visible

Yes  No — Walkways and access points are clear of debris

## FINAL NOTES

Inspector Comments:

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Inspector Name: \_\_\_\_\_

Inspector Email: \_\_\_\_\_

Inspection Date: \_\_\_\_\_

I confirm this inspection was completed accurately

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